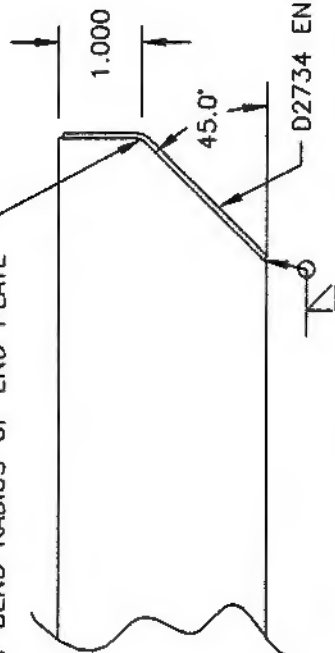
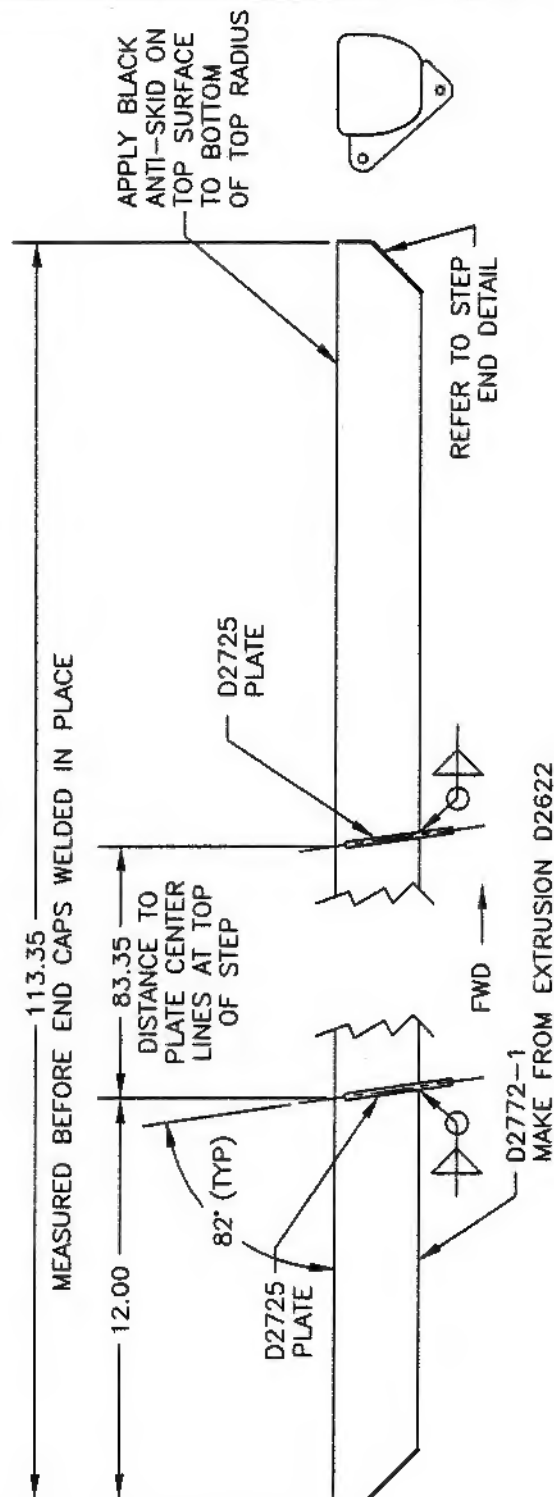


DART**RELEASED**
98.11.11 KE

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2772	REV. C SHEET 1 OF 1
DATE 98.10.28		TITLE 427 STEP ASSEMBLY	SCALE NTS
A	98.08.07	NEW ISSUE	
B	98.10.05	113.35 LENGTH WAS 107.35	
C	98.10.28	D2725 WAS D2774	

ROUND CORNER OF EXTRUSION TO
MATCH BEND RADIUS OF END PLATENOTE: ALL WELDS SHALL BE 100%
VISUALLY INSPECTED BY A
QUALIFIED INSPECTOR PER
DART QSI 004TYPICAL STEP END DETAIL
NOT TO SCALED2772-041 LH STEP ASSEMBLY (SHOWN)
D2772-042 RH STEP ASSEMBLY (OPPOSITE)TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
WELD PER DART QSI 004 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4